Japanese Kokai Patent Application No. Sho 60[1985]-239743

Translated from Japanese by the Ralph McElroy Company, Custom Division, P.O. Box 4828, Austin, TX 78765 USA

Code: 393-43330

#### JAPANESE PATENT OFFICE

### PATENT JOURNAL

# KOKAI PATENT APPLICATION NO. SHO 60[1985]-239743

Int. Cl.<sup>4</sup>: G 03 C 1/72 B 41 M 5/26

B 41 M 5/26 G 11 B 7/24

Sequence Nos. for Office Use: 8205-2H

7447-2H A-8421-5D

Application No.: Sho 59[1984]-95581

Application Date: May 15, 1984

Publication Date: November 28, 1985

No. of Inventions: 1 (Total of 14 pages)

Examination Request: Not requested

## RECORDING MEDIUM

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[There are no amendments to this patent.]

### Claim

Applicant:

Agent:

A recording medium in which a monomolecular film or a cumulative monomolecular film comprising a host molecule having a hydrophilic group, a hydrophobic group, and an enclosure group, and a guest molecule enclosed in the above-mentioned host molecule, is produced on a carrier to form a recording layer, and the complex composition ratio of the above-mentioned host

molecule and guest molecule is not an equimolar ratio in a practical sense.

## Detailed explanation of the invention

# (1) Field of the technology

The present invention pertains to a recording medium in which recording is performed by utilizing the chemical change or physical change of a monomolecular film consisting of an enclosure complex or cumulative monomolecular film layer.

### (2) Background of the technology

A variety of recording mediums having an organic compound as a recording layer are known.

For example, an optical recording medium in which a thin-film organic compound is used as a recording layer is disclosed in, for example, Japanese Kokai Patent Application No. Sho 56[1981]-16948 and Japanese Kokai Patent Application No. Sho 58[1983]-125246. In each case, it pertains to a laser recording medium in which an organic colorant is used as the recording layer, and recording and playback are achieved with a laser beam. In particular, the medium disclosed in Japanese Kokai Patent Application No. Sho 58[1983]-125246 has a recording layer consisting of a thin film of a cyanine dye indicated by (I) below.

The cyanine dye indicated by chemical structure (I) is coated onto a plastic base to form a thickness of 1000 Å or less, for example, a thickness of approximately 300 Å, by means of a rotary coating machine, and a thin film is produced. When the distribution of the molecular orientation within the film is random, optical scattering occurs within the film when photoradiation is applied, and the degree of chemical reaction that occurs upon application of each type of radiation varies on a microscopic level. For this reason, a recording medium with a uniform molecular distribution and orientation within the film is desirable, and a reduced film thickness is required for increased recording density. However, when a coating method is used, the limitation in the thickness of the film is approximately 300 Å, and random molecular distribution and orientation within the film was difficult to achieve.

It is stated in Japanese Kokai Patent Application No. Sho 56[1981]-42229 and Japanese Kokai Patent Application No. Sho 56[1981]-43220 that a cumulative film of diacetylene compound with a high light quantum effect [sic; possibly, quantum yield] and high resolution suggested as a resist material can be applied to thin-film electrooptical devices, electroacoustic devices, piezopyroelectric devices, etc., as well as resist materials.

Recently, an improvement in the method of manufacturing diacetylene compound cumulative film has been disclosed in Japanese Kokai Patent Application No. Sho 58[1983]-111029. The

diacetylene compound cumulative film produced on a base by the method described in the above-mentioned invention undergoes polymerization upon application of ultraviolet [radiation] and produces a diacetylene compound polymer film, or masking is used and ultraviolet [radiation] is applied to perform a partial polymerization and the nonpolymerized portion is removed to produce a pattern, and the result is used as a thin-film optical device or integrated circuit element.

However, all of the above-mentioned methods are limited to diacetylene compounds, and the possibility of erasing the recording when used as a thin-film optical device is not discussed at all.

Meanwhile, as a means to eliminate the above-mentioned problems, an optical recording medium that can be used repeatedly is produced by forming a recording layer consisting of a monomolecular film or monomolecular cumulative film comprised of at least a photopolymeric monomer containing a hydrophilic, a hydrophobic, and at least one unsaturated bond in the molecule on a base and is disclosed in Japanese Patent Application No. Sho 58[1983]-190932.

In all of the above-mentioned diacetylene compound cumulative films and monomolecular films or monomolecular cumulative films comprised of a photopolymeric monomer, a method of manufacturing in which a hydrophilic and hydrophobic group are introduced to the photoreactive compound, which is deposited directly on a base, is used. As a result, it is difficult to produce films with various functions using a simple method, and a reduction in the photoreactivity of the film results from introduction of the hydrophilic group and hydrophobic group.

Furthermore, to control the molecular orientation within the film, which is very important for high-density recording, a very complex operation is required.

In an effort to eliminate the above-mentioned problems in the conventional technology, and as a result of their research on 1) a method of producing a variety of functional films using a relatively simple method, 2) a method in which the above-mentioned film formation is carried out in such a manner that the properties of the functional molecule are not reduced even when a reduced film is used, and 3) a method in which orientation of the film molecular structure is performed in the in-plane direction of the film to provide a high orientation without a special operation, thereby, the present invention was accomplished. Furthermore, it was easily possible to produce a high-quality recording medium with high sensitivity and high resolution using the above-mentioned method.

## (3) Disclosure of the invention

The objective of the present invention is to produce a high-density recording medium capable of chemical or physical changes on the molecular level based on extrinsic properties.

Also, the objective is to produce a superior medium regarding the molecular orientation within the plane of the medium which is an important factor for high-density recording at the molecular level than those produced by conventional methods. Furthermore, the objective is to produce a medium with a variety of properties through a relatively simple change in the operation during production of the above-mentioned recording medium.

The above-mentioned objectives of the present invention can be achieved by the present invention described below.

A recording medium in which a monomolecular film or a monomolecular layer cumulative film comprised of a host molecule having a hydrophilic group, a hydrophobic group, and a group whereby inclusion (enclosure complex) of other molecules is made possible (host molecule), and a different type of molecule enclosed by a host molecule (guest molecule) is produced on a carrier to form a recording layer, and the composition ratio of the above-mentioned host molecule and guest molecule is not an equimolar ratio in a practical sense.

The material that comprises the recording layer of the present invention consists of two types of molecules, a molecule having at least one group containing a hydrophilic group, a hydrophobic group, and a group whereby inclusion of a different molecule is made possible (which is referred to as the host molecule), and a different type of molecule enclosed in the above-mentioned host molecule (which is referred to as the quest molecule). When the monomolecular film, or cumulative monomolecular film layer of the enclosure complex made of the above-mentioned host molecule and guest molecule is deposited onto a carrier, the recording medium of the present invention can be produced. Between the above-mentioned two types of molecules, it is necessary for one or both of them to change either chemically or physically based on external factors such as light, heat, electrical energy, or magnetic fields. In other words, in the recording medium of the present invention, recording is carried out utilizing the above-mentioned chemical change or physical change.

The host molecule that can be used in the present invention, as described above, is a molecule having a hydrophilic group, a hydrophobic group, and a group capable of forming at least one enclosure complex with a different type of molecule, and capable of forming an enclosure complex that is not equimolar with respect to the quest molecule in a practical sense. As typical examples of structural elements capable of forming the hydrophilic group or hydrophobic group within the molecule, a variety of commonly known hydrophilic groups and hydrophobic groups can be mentioned. The group capable of forming an enclosure complex with a different type of molecule can be produced by introduction of hydroxy groups, carbonyl groups, carboxyl groups, ester groups, amino groups, nitrile groups, thiol groups, imino groups, etc. In the following, the above-mentioned host molecule is explained in specific terms using a host molecule having hydroxy groups indicated by general formulas (IIb)-(IIc) as examples.

$$R_{1} \cdot C - C = C - C = C \cdot C \cdot R_{2}$$

$$0H$$

$$0H$$

$$R_{1} \cdot C = C \cdot C = C \cdot C \cdot R_{2}$$

$$0H$$

(In this case, X = H or  $C_6H_5$ .)

In other words, having a hydrophilic group and hydrophobic group within the molecule means, for example, in the above-mentioned chemical structure, a hydrophilic group exists on

either  $R_1$  or  $R_2$ , and a hydrophobic group exists on the other, or both  $R_1$  and  $R_2$  exhibit hydrophilic properties or hydrophobic properties in relation to groups other than those two. Regarding the structure of  $R_1$  and  $R_2$ , when a hydrophobic group is to be introduced, a long-chain alkyl group with 5-30 carbon atoms is especially suitable, and when a hydrophilic group is to be introduced, a fatty acid with 1-30 carbon atoms is especially suitable.

For specific examples of the host molecule used in the present invention, diacetylene diol derivatives (Nos. 7-12, Nos. 22-27), hydroquinone derivatives (Nos. 13-15, Nos. 18-30), etc., can be mentioned as suitable examples. It should be noted that in the following, m and n each represent a positive integer, Z represents  $-CH_3$  or -COOH, and Ph represents  $-C_6H_5$ .

# [Examples of diacetylene diols]

Ph Ph Ph CH<sub>2</sub>-(CH<sub>2</sub>)<sub>m</sub>-C-C=C-C=C-C-(CH<sub>2</sub>)<sub>a</sub>-COOH OH OH
$$30 \ge m + n \ge 9, n \ge 0$$

 $30 \ge m + n \ge 5$ ,  $n \ge 1$ 

 $30 \ge m + n \ge 5$ ,  $n \ge 0$ 

$$CH_{1}-(CH_{1})_{01}-O \stackrel{?}{\longleftrightarrow} C^{+}C^{-}C = C - C = C - C \stackrel{?}{\longleftrightarrow} -(CH_{1})_{0} - COOH$$

30 ≥ m + n ≥ 5, n ≥ 0

# [Examples of hydroquinone derivatives]

$$CH_1-(CH_1)^m$$
 OH OH

 $30 \ge m + n \ge 13$ ,  $n \ge 0$ 

30≥ = + n ≥ 9, n≥ (

[Examples of diacetylene diol derivatives]\*

$$Z - (CH_t)_a - C - C \equiv C - C \equiv C - C - (CH_t)_a - Z$$

OH

OH

OH

$$Z - (CH_t)_n - C - C \equiv C - C \equiv C - (CH_t)_n - Z$$

$$OH \qquad OH$$

$$30 \ge n \ge 3$$

$$Z - (CH_1)_a - O - O - C = C - C = C - C - O - O - (CH_1)_a - Z$$

$$Z - (CH_t)_a - \bigcirc - C = C - C = C - C - \bigcirc - (CH_t)_a - Z$$

$$OH \qquad OH$$

<sup>\*[</sup>Editor's note: compound Nos. 16-21 not present in original.]

[Examples of hydroquinone derivatives]

$$Z - (CH_t)_a - OH$$
OH

30 ≥ - ≥ 5

$$z - (CH_1)_a - O - O - O - (CH_1)_a - Z$$

30 ≥ n ≥ 1

$$Z - (CH_1)_a - O - OH$$
OH
OH
OH

30 ≥ n ≥ 1

With the exception of substitution of a long-chain alkyl group or long-chain carboxylic acid for the host molecule, and introducing hydrophilic properties or hydrophobic properties, the above-mentioned compounds themselves are known compounds; furthermore, formation of a crystalline enclosure complex of the host molecule that is not modified with a long-chain alkyl group, etc., is also described in the Journal of the Chemical Society of Japan, No. 2, pp. 239-242 (1983).

For the guest molecule capable of producing an enclosure complex with the above-mentioned host molecules, in general, molecules capable of forming a strong hydrogen bond with the host molecule are desirable. For this reason, as described above, when the host molecule has a hydroxy group as the enclosure group,

aldehyde, ketone, amine, sulfoxide, etc., can be mentioned as guest molecules. Furthermore, for guest molecules, different types of halogen compounds, or  $\pi$ -electron compounds, in other words, alkene, alkyne, arene, etc., can be selected. In either case, a molecule having a structure that makes it possible for the enclosure complex produced to have a desired image formation ability [is selected].

In the following, specific examples of guest molecules with different functions are shown.

(1) For specific examples of guest molecules that can be used for an optical recording medium that utilizes the dimerization reaction of the guest molecule, olefin compounds (Nos. 31-34), diolefin compounds (Nos. 35-38), anthracene derivatives (No. 39), 2-aminopyridinium (No. 41), etc., can be mentioned.

# [Examples of olefin compounds]

$$\begin{array}{c} X & O \\ -CH = CH - C - R & (X = -H, -0 - CH_3, -P - CH_3) \\ R = -H, -C_6H_2, -OH, -OCH_3) \end{array}$$

$$\begin{array}{c}
\begin{pmatrix} O \\ O \end{pmatrix} - CH = CH - C - R \\
\end{array}$$

$$\begin{array}{c}
(R = -H, -C_0H_0, -OH, -OCH_0)$$

NC-CH=CH-CN

$$R_1OOC-CH=CH-COOR_2$$
  
 $(R_1=R_2=CH_3 \pm t R_1=CH_3, R_2=H)$ 

# [Examples of diolefin compounds]

( 
$$Ar = \stackrel{N}{\smile}$$
 For .  $Ar' = \stackrel{N}{\bigcirc}$  ,  $\stackrel{N}{\smile}$  ,  $Ar' = \stackrel{N}{\smile}$  ,  $\stackrel{N}{\smile}$  ,  $\stackrel{N}{\smile}$  ,  $\stackrel{N}{\smile}$  ,  $\stackrel{N}{\smile}$  ,  $\stackrel{N}{\smile}$  )

 $\begin{array}{c} O \\ R-CH=CH-C-CH=CH-R \end{array} \quad (R=C_0H_0-, -COOCH_0)$ 

[Examples of anthracene derivatives]

R ( 
$$R = CH_1^-$$
 ,  $CRO^-$  ,  $-COOC_1H_0$  ,  $8r^-$  )

[Examples of acrydinium derivatives]

$$X^{-}$$
 (  $R = -H$  ,  $-CH_1$  ,  $-C_1H_2$  ,  $X^{-} = I^{-}$  ,  $B_1F^{-}$  ,  $CI^{-}$  )

[2-aminopyridinium]

$$NH_{t}$$
 · X<sup>-</sup> (X<sup>-</sup>=C1<sup>-</sup>, B<sub>r</sub><sup>-</sup>, I<sup>-</sup>)

(2) For specific examples of guest molecules that can be used for a recording medium that utilizes sublimation of the guest molecule, ketones (No. 42), epoxides such as 1,2-epoxypropane (No. 43), ethylenimine (No. 44), benzene (No. 45), chlorides such as dichloromethane and chloroform (Nos. 46, 47), bromides such as methyl bromide (No. 48),



CH,CI,

CHCI

CH,Br

etc., can be mentioned.

As a method of producing the monomolecular film or cumulative monomolecular film layer of the enclosure complex comprised of above-mentioned host molecules and guest molecules, for example, the Langmuir-Blodgett (LB method) developed by I. Langmuir et al. can be used. The LB method is a method in which a monomolecular film or cumulative film of the monomolecular layer is produced by utilizing the tendency of molecules to form a monomolecular layer on the surface of water with the hydrophilic group facing downward when an appropriate balance is retained in a molecular structure having a hydrophilic group and hydrophobic group in the molecule (that is, balance of the two properties). The monomolecular layer on the surface of the water is a two-dimensional system. When the molecules are distributed at random and form a "gaseous film", the equation of a two-dimensional ideal gas can be established between surface area A and the surface pressure  $\pi$  per molecule,  $\pi$  A = kT. In this case, k is Boltzmann's constant and T is the absolute temperature. When A is adequately reduced, the intramolecular interaction increases and forms a "condensed film" (or solid film) consisting of a two-dimensional solid material. The condensed film can be transferred to the surface of a carrier comprised of a different material or having a different shape such as a glass base, one layer at a time. As a specific example

of the method of producing the monomolecular film (which is referred to as a complex monomolecular film), or complex monomolecular cumulative film of the host molecule that includes the guest molecule of the present invention, five methods A-E shown below can be mentioned.

(A) The host molecule and the guest molecule of the target enclosure complex are dissolved in a solvent. [The enclosure complex] is then formed in an aqueous phase and the enclosure complex is precipitated in the form of a film. In this case, when the structure of the host molecule includes a hydrophilic group (carboxyl group) and a hydrophobic group (alkyl group) on both ends of the molecule as indicated by compounds Nos. 1-15, the enclosure complex precipitated on the aqueous phase is developed on the aqueous phase with the hydrophilic group of the host molecule facing the aqueous phase regardless of the hydrophilic and hydrophobic properties of the guest molecule. On the other hand, when the host molecule takes on the structure indicated by compounds Nos. 16-30,  $Z = -CH_1$ , wherein both ends of the molecule consist of only hydrophobic groups, the enclosure complex develops on the aqueous phase with the hydrophilic group of the guest molecule facing the aqueous phase as indicated by Figure 4. Also, for Z = -COOH, wherein both ends of the molecule consist only of hydrophilic groups, the enclosure complex develops on the aqueous phase with the hydrophilic group of the host molecule facing the aqueous phase as indicated by Figure 5.

Subsequently, a partition board (or a float) is provided so that spreading of the precipitate on the aqueous phase does not occur freely, the area of spread is restricted, the state of spreading of the film material is controlled, and the surface pressure  $\pi$  in proportion to the state of spreading is obtained. The partition board is then moved, the area of spread is reduced, the state of spread the film material is controlled, the surface pressure is slowly increased, and a surface pressure  $\pi$  suitable for production of the cumulative film can be obtained. The surface pressure is retained, the cleaned carrier is carefully placed in vertical motion, and the complex monomolecular film is transferred to the carrier. The complex monomolecular film is produced as described above, the above-mentioned operation is repeated, and a complex monomolecular cumulative film layer with a desired degree of buildup can be produced.

In order to transfer the monomolecular layer onto the surface of the carrier, in addition to the above-mentioned dipping method, the horizontal adsorption method, rotational cylinder method, etc., can be mentioned. The horizontal adsorption method is a method in which the carrier is brought into contact with the surface of the water horizontally and transfer is performed, and the rotational cylinder method is a method in which a cylindrical carrier is rotated on the surface of the water, and the monomolecular layer is transferred to the surface of the carrier. In the above-mentioned vertical dipping method, a monomolecular layer with the hydrophilic group of the host molecule facing the carrier side can be produced when a carrier with a surface having hydrophilic properties is pulled out of the water in a direction that crosses the surface of the water. When the carrier is transported in the vertical direction as described above, a single monomolecular layer is built up for each process. The position of the film molecules produced is

reversed in the removal process and dipping process, therefore, when the above-mentioned method is used, a Y-type film, in which the hydrophilic group and hydrophilic group of the host molecule and the hydrophobic group and hydrophobic group of the host molecule face each other between the layers, can be produced. On the other hand, in the horizontal adsorption method, the carrier is brought into contact with the surface of the water, transfer is performed, and a complex monomolecular layer with the hydrophobic group of the host molecule facing the carrier side can be produced on the carrier. In said method, a change in the direction of the film molecules produced does not occur even when built up, and an X-type film, in which the hydrophobic group faces the carrier in all layers, can be produced. A cumulative film, in which the hydrophilic group is facing the carrier side in all layers, is referred to as a Z-type film.

In the rotational cylinder method, a cylindrical carrier is rotated on the surface of the water, and the monomolecular layer is transferred to the surface of the carrier. Transferring the monomolecular layer onto the carrier is not limited to the above-mentioned methods, and when a carrier with a large surface area is used, a method in which the carrier is extruded into the aqueous phase from a carrier roll, etc., can be used as well. Also, the orientation of the hydrophilic group or hydrophobic group facing the carrier described above is a rule, a surface treatment can be provided for the carrier, and the direction can be changed.

In the above-mentioned film formation process, control of the orientation in the in-plane direction of the film material has been mainly controlled through adjustment of the surface

pressure in the past, but it has been very difficult to achieve a highly ordered orientation unless the film material is a compound with a very simple structure, for example, a straight-chain fatty acid, etc. However, in the present invention, an enclosure complex is used as a film material. Thus, a film with a highly ordered orientation can be produced relatively easily. In other words, configurations between the host molecule-quest molecule, host molecule-host molecule, and guest molecule-quest molecule are defined at the point where the enclosure complex is precipitated on the aqueous phase based on the hydrogen bonds, van der Waals forces, etc., and the host molecule and quest molecule are arranged with a crystal lattice order. Also, when only the guest molecule has functionality, chemical modification for the guest molecule, in other words, introduction of hydrophobic group or hydrophilic group, is not performed. Thus, reduction in the functionality accompanied by film formation does not occur.

- (B) A guest molecule that exhibits solubility is dissolved in the aqueous phase. Subsequently, a host molecule is dissolved with a solvent and spread onto the aqueous phase. In this case, formation of the enclosure complex takes place among the host molecule-guest molecule at the same time, and formation of a film takes place. The combination of the host molecule and guest molecule and the film formation method that follows are based on the methods described in (A).
- (C) A guest molecule that exhibits solubility is dissolved in the aqueous phase. Subsequently, the host molecules and guest molecules of the target enclosure complex are dissolved in a solvent and spread onto the aqueous phase. The combination of

host molecule and guest molecule and the film formation method that follows are based on the method described in (A).

- (D) A host molecule is dissolved in a solvent and spread onto the aqueous phase. Subsequently, a closed-system device is used and the side of the gaseous phase, that is, the space inside the device, is formed into a gas atmosphere of the guest molecule. In this case, the guest molecule on the gaseous phase side is enclosed at the same time, and an enclosure complex is precipitated in a form of a film. The above-mentioned method is especially effective for compounds in which the guest molecule has a low boiling point and is likely to vaporize, for example, acetone, etc. The combination of the host molecule and guest molecule and the film formation method that follows are based on the method described in (A).
- (E) A closed-system device is used and the side of the gaseous phase, that is, the space inside the device, is filled with a gaseous atmosphere comprised of the guest molecule. Then, the host molecule and guest molecule of the target enclosure complex are dissolved in a solvent. It is then sprayed onto the aqueous phase, and an enclosure complex is precipitated in the form of a film. The combination of the host molecule and guest molecule and the film formation method that follows are based on the method described in (A).

The complex monomolecular film and complex monomolecular cumulative film produced on the carrier using the above-mentioned methods have a high density and highly ordered orientation, and when a recording layer is made with the above-mentioned films, a recording medium having good characteristics as a high-density, high-resolution recording medium that can be used for optical

recording, thermal recording, electrical recording, magnetic recording, etc., can be produced.

When the complex monomolecular film and complex monomolecular cumulative film produced above are used as the recording layer of a recording medium, a variety of recording methods, as described below, are conceivable.

1. Optical recording medium that utilizes the photodimerization reaction of the quest molecule

For example, when one of Nos. 7-15 or Nos. 22-30 is used for the host molecule, and a guest molecule having a photodimerizable double bond such as those indicated by Nos. 31-38 are used in combination, an enclosure complex having a host molecule and guest molecule composition ratio (mole ratio) of 1:2 can be produced. When the energy required to achieve polymerization such as gamma rays, X-rays, or ultraviolet [radiation] is applied to the above-mentioned complex monomolecular film or complex monomolecular layer cumulative film according to a specified pattern, dimerization takes place between the guest molecules in the irradiated areas, as indicated by equation III.

The above-mentioned reaction can occur when the distance between adjoining unsaturated bonds is 4 Å or less, but in a complex monomolecular film or complex monomolecular layer cumulative film

produced by the above-mentioned methods, not only can the dimerization product be produced easily, but also, only one type of isomer or structure among a variety of materials that are likely to be produced at the time of the dimerization reaction can be produced. In other words, the configuration between the guest molecules in the enclosure complex layer is highly ordered. Also, depolymerization does not occur after dimerization even in the dark, and areas that are not exposed to radiation remain in the monomeric form; thus, a recording based on a specified pattern can be produced as indicated by Figure 1.

Reading of the recorded information can be done by, for example, irradiation of visible light. In other words, the conjugated system of the monomer undergoes decomposition when polymerization is performed; thus, changes occur in the absorption wavelength of the visible light. The maximum absorption wavelength shifts toward the lower wavelengths; thus, playback of the information can be achieved by reading the change in spectral absorption (Figure 2).

In addition to readout of the spectral absorption by visible light, playback can be achieved by reading the change in volume and after dimerization using the schlieren method. The above-mentioned method is especially effective for a complex monomolecular film or complex monomolecular cumulative film of a compound having a structure that exhibits a significant difference in volume at the time of polymerization and after the dimerization. Also, instead of directly forming the complex monomolecular film or complex monomolecular layer cumulative film on the base, an optically conductive layer such as Se, ZnO, and CdS can be produced on the base, and a complex monomolecular film

or complex monomolecular cumulative film also is produced; thus, the difference in absorption between the monomer and the dimer can be read out electronically.

The dimer has absorption at a wavelength of 270 nm based on the cyclobutane ring, and when ultraviolet [radiation] with a wavelength of 270 nm is applied, the dimer returns to the initial monomers. Thus, erasure of the recorded information is possible (Figure 3).

Also, as the guest molecule of the photodimer, a compound such as the anthracene derivatives indicated by No. 39 can be used. In this case, the photodimerization reaction progresses according to reaction equation IV.

Also, when No. 7 is used as the host molecule, polymerization takes place between host molecules in the irradiated areas as indicated by equation V when the energy required for polymerization such as X-rays, gamma rays, or ultraviolet [radiation] is applied, and polydiacetylene is produced.

$$R_1$$
  $R_2$   $R_3$   $R_4$   $R_5$   $R_5$ 

Therefore, a significant increase in the adhesion with the base is made possible when a total exposure is performed for the complex monomolecular film or complex monomolecular cumulative film. In particular, a significant increase in the chemical resistance (solvent resistance) can be observed. When the above-mentioned total exposure is performed, when the guest molecule has photodimeric properties, dimerization also takes place in the guest molecule. But when the material is used as an optical recording medium, as a case opposite to the example described above, when depolymerization is performed through application of light with a wavelength at the absorption wavelength of the cyclobutane ring (ultraviolet) according to a specified pattern, recording or display can be achieved.

For the above-mentioned optical recording medium, one with a film thickness of 100-3000 Å is especially desirable.

2. Recording medium that utilizes sublimation of the guest molecule

For example, when one of the compounds indicated in Nos. 7-15 and Nos. 22-30 is used as the host molecule and a guest molecule such as [one of] Nos. 42-48 are used in combination, an enclosure complex with the host molecule and guest molecule composition ratio (mole ratio) of 1:2 can be produced. When a laser beam or electron beam having sufficient intensity for separation and vaporization of the guest molecule from the enclosure complex is applied to the complex monomolecular film or complex monomolecular cumulative film according to a specified pattern, the guest molecule remains enclosed in the host molecule in the area where radiation is not applied; thus, recording based on the above-mentioned pattern can be produced.

Readout of the recorded information is achieved by reading the existence of ultraviolet absorption based on the carbonyl group included in the compound when No. 42 is used as the guest molecule. Also, the change in the film before and after application of the laser beam or electron beam can be read out by the schlieren method, and said method is effective when the compounds indicated by Nos. 42-48 are used as guest molecules, as well. Also, when a complex monomolecular film or complex monomolecular cumulative film containing the compound of No. 42 is produced on the photoconductive layer such as Se, ZnO, or CdS, it is possible to electrically read out the difference in absorption between the complex enclosure group and the guest molecule group alone.

In the above-mentioned recording medium, one with a film thickness of 100-1000~Å is especially desirable.

As indicated by the principle, the method of producing the film is very simple, and it is possible to produce a recording medium with the above-mentioned superior properties at low cost.

The carrier used for production of the above-mentioned complex monomolecular film or complex monomolecular cumulative film used in the present invention is not especially limited, but when a surfactant is adsorbed on the surface of the carrier, the complex monomolecular film is disturbed when the complex monomolecular film layer is transferred from the surface of water, and a high-quality complex monomolecular film or complex monomolecular layer cumulative film cannot be produced; thus, a carrier with a clean surface is used. For examples of carriers that can be used in this case, glass, metals such as aluminum, plastics, ceramics, etc., can be mentioned.

The complex monomolecular film or complex monomolecular cumulative film formed on the carrier is firmly bonded, and peeling or delamination from the carrier hardly occurs, but in order to further increase the adhesion, an adhesive layer can be formed between the complex monomolecular film or complex monomolecular cumulative film and the carrier. Also, the adhesion can be increased through selection of the conditions of formation of the complex monomolecular film layer, for example, concentration of the hydrogen ion in the aqueous phase, type of ion used, water temperature, carrier transport speed, etc.

It is desirable to provide a protective film on the complex monomolecular film or complex monomolecular cumulative film from the standpoint of chemical stability of the complex monomolecular

film or complex monomolecular cumulative film, but depending on the type of film-forming molecule, a protective film is not a requirement.

In the following, the present invention is further explained in specific terms with application examples. Compound Nos. 49-53 are listed in Table I.

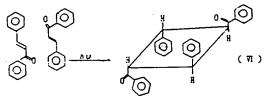
# Application Example 1

An optical recording medium that utilizes the photodimerization reaction of the guest molecule (1)

Diacetylene diol indicated by No. 49 was used as a host molecule, and chalcone was used as the guest molecule. The two were dissolved in chloroform at a mole ratio of 1:2 and spread over an aqueous phase of cadmium chloride with a pH of 6.5 and concentration of 4 x 10 M. After removing the chloroform solvent by evaporation, the surface pressure was increased to 35 dynes/cm, and precipitation of the enclosure complex was performed in the form of a film. Subsequently, the surface pressure was kept constant, a glass board with a thoroughly clean surface having hydrophilic properties was gently moved in the vertical direction at a rate of 7 cm/min in such a manner that the board crossed the surface of the water, and a complex monomolecular film was transferred to the board. A complex monomolecular film, an optical recording medium having a recording layer comprised of a complex monomolecular film, and a complex monomolecular cumulative film formed by buildup of 3, 5,

9, 15, and 19 layers were produced. In the above-mentioned buildup process, the board was left standing for 30 min each time after being removed from the aqueous phase, and the moisture adsorbed on the board was removed by evaporation. As for the film formation machine, a Langmuir-Trough 4 produced by Joyce Corp. of England was used.

X-ray application was done for the optical recording medium produced according to a pattern, the dimerization reaction of the guest molecule indicated by equation VI was performed, and information recording was performed. A high-density recording in the ordered molecular [system] was possible.



Chalcone

Playback of the recording was performed by reading out the change in absorption at a wavelength of around 380-420 nm associated with dimerization of the guest molecule. Subsequently, when ultraviolet [radiation] was applied at a wavelength of 270 nm for 1 h, depolymerization took place, and the recording was erased.

# Application Examples 2-12

Instead of the chalcone described in Application Example 1, compounds indicated by Nos. 31-38 were used as guest molecules, and similar results were obtained. (Application Examples 2-9)

Furthermore, when chalcone was used as the guest molecule, and compounds indicated by Nos. 50-52 were used as host molecules, recording, playback, and furthermore, erasure of the recording were made possible as in Application Example 1. (Application Examples 10-12)

### Application Examples 13-24

Optical recording medium that utilizes the photodimerization reaction of the guest molecule (2)

First, total exposure was performed for each optical recording medium described in Application Examples 1-12 using a high-pressure mercury lamp, and dimerization was performed for all of the guest molecules. Ultraviolet [radiation] with a wavelength of around 270 nm, which corresponds to the maximum absorption of the cyclobutane ring produced at the time of dimerization, was applied to the above-mentioned media to form a pattern, depolymerization of the guest molecule was carried out, and information recording was performed. Recording in the ordered molecular system was possible. Playback was accomplished by reading the change in absorption at wavelengths of approximately 380-420 nm associated with depolymerization of the guest molecule. It was confirmed that erasure of the recording, that

is, dimerization of all of the guest molecules, was possible by means of total exposure of the above-mentioned recording medium with a high-pressure mercury lamp.

## Application Example 25

An optical recording medium that utilizes photodimerization of the guest molecule (3)

Diacetylene diol indicated by No. 53 was used as the host molecule, cinnamic acid was used as the guest molecule, and optical recording media with a recording layer comprised of a complex monomolecular film, and cumulative layers of 3, 5, 9, 15, and 19 layers were produced as in Application Example 1. Subsequently, total exposure was performed for above-mentioned films with a high-pressure mercury lamp, dimerization of the guest molecule (equation VII) was carried out, and polymerization of the host molecule (equation V) was carried out; subsequently, ultraviolet [radiation] with a wavelength of 270 nm was applied according to a specified pattern, depolymerization of the guest molecule was performed, and information recording was performed. Recording in the ordered molecular [system] was possible.

Playback was accomplished by reading the change in absorption at wavelengths of approximately 380-420 nm associated with depolymerization of the guest molecule.

Subsequently, it was confirmed that erasure of the recording was possible by means of a total exposure of the above-mentioned recording medium with a high-pressure mercury lamp. Also, the recording medium that had been totally exposed with a high-pressure mercury lamp was dipped in alcohol for approximately 30 sec and recording/playback of information was performed as described above. No problems were observed. In other words, it was confirmed that the chemical resistance of the recording medium can be increased when polymerization is performed for the host molecule.

## Application Examples 26 and 27

Diacetylene diol indicated by No. 53 was used as the host molecule, and anthraldehyde was used as the guest molecule. They were dissolved in chloroform at a mole ratio of 1:2, and an optical recording media with recording layers comprised of a complex monomolecular film, and cumulative layers of 5, 9, 15, and 31 layers were produced as in Application Example 1.

Subsequently, X-ray radiation was performed on the optical recording medium produced, the dimerization indicated by equation (IV) of the guest molecule was carried out, and information recording was performed. Recording in the ordered molecular [system] was possible. Playback was performed by reading the change in absorption at wavelengths of approximately 370-390 nm associated with dimerization of the guest molecule. When

ultraviolet [radiation] with a wavelength of 313 nm was applied for 1 h, depolymerization took place, and it was confirmed that erasure of the recording was possible.

Similar results were obtained when the anthracene derivative indicated by No. 41 was used. (Application Example 27)

# Application Example 28

A recording medium that utilizes sublimation of the guest molecule (1)

As a host molecule, the diacetylene diol indicated by No. 49 was dissolved in chloroform and spread onto the aqueous phase with a pH of 6.5 and a cadmium chloride concentration of 4 x 10 M. After removing the chloroform solvent by evaporation, saturation was performed for the vapor-phase side of the system with acetone. The surface pressure was increased to 35 dynes/nm [sic] in an atmosphere of acetone, the enclosure complex was precipitated in the form of a film, and the acetone in the vapor-phase side of the system was replaced with air or nitrogen. Subsequently, a glass plate with a clean surface was gently pulled in a vertical motion, while the surface pressure remained constant, at a vertical rate of 2 cm/min in a direction that crossed the surface of the water. The complex monomolecular film was transferred onto the plate, and recording media having a recording layer comprised of a complex monomolecular film and complex monomolecular cumulative films having 3, 5, 9, 15, 19, 40, 60, and 80 layers were produced. In the above-mentioned

buildup process, the board was left standing for 30 min each time it was removed from the aqueous phase, and the moisture adsorbed on the board was removed by evaporation. As for the film formation machine, a Langmuir-Trough 4 produced by Joyce Corp. of England was used.

When a laser beam was applied to the recording medium produced by a carbon dioxide laser or infrared laser according to a specified pattern, the quest molecule, that is, the acetone molecule, was removed in the area radiated alone through vaporization, the intensity of the absorption spectra in that area ( $\lambda_{max}$  = 280 nm) was reduced, and information recording was performed. Recording in the ordered molecular [system] was possible. Also, playback of the recording through readout of the presence of the guest molecule by means of the schlieren method was possible. When the above-mentioned recording medium was left standing in an acetone stream for 1 h, enclosure of acetone took place in the area where the acetone had been removed, erasure of the recording was possible, and repeated recording was made possible. The above-mentioned process consisting of recording, erasure, and rerecording was performed at least several tens of times, and it was confirmed that the product withstood repeated use.

## Application Examples 29-31

Instead of the host molecule indicated by No. 49 used in Application Example 28, the compounds indicated by Nos. 50-52

were used, and similar results to those in Application Example 28 were obtained.

# Application Examples 32-37

Recording medium that utilizes sublimation of the guest molecule (2)

As host molecules, compounds indicated by Nos. 49-52 were used and were dissolved in chloroform and spread onto an aqueous phase having a pH of 6.5 and a concentration of cadmium chloride of 4 x 104M. In this case, saturation was performed for the vapor-phase side of the system with chloroform. After vaporization of the chloroform of the solvent (solution side) was nearly complete (about 5 min), the surface pressure was increased to 35 dynes/cm, precipitation of the enclosure complex was performed in the form of a film, and the chloroform at the vapor-phase side was replaced with air or nitrogen. Subsequently, a glass plate with a clean surface was gently pulled in a vertical motion, while the surface pressure remained constant, at a vertical rate of 2 cm/min in a direction that crossed the surface of the water. The complex monomolecular film was transferred onto the plate, and recording media having a recording layer consisting of a complex monomolecular film and complex monomolecular cumulative films having 3, 5, 9, 15, and 19 layers were produced.

When a laser beam was applied to the recording media produced using a carbon dioxide laser or infrared laser according

to a specified pattern, removal of the guest molecule through vaporization, that is, removal of the chloroform, was observed only in the area radiated. Recording in the ordered molecular [system] was possible. Also, playback of the recording through reading of the presence of the guest molecule by means of the schlieren method was possible. When the above-mentioned recording medium was left standing in a chloroform stream for 1 h, enclosure of chloroform took place in the areas where chloroform had been removed, erasure of the recording was accomplished, and repeated recording was possible. The above-mentioned process consisting of recording, erasure, and rerecording was performed at least several tens of times, and it was confirmed that the product withstood repeated use.

Also, when benzene (No. 45, Application Example 36), and dichloromethane (No. 46, Application Example 37) were used for the guest molecule and development solvent, similar results were achieved.

# Application Examples 38-43

Recording medium that utilizes sublimation of the guest molecule (3)

For host molecules, the compounds indicated by Nos. 49-52 were used, and for guest molecules, 1,2-epoxypropane (No. 43) was used. As in Application Example 26, recording media having a recording layer comprised of complex monomolecular films and complex monomolecular cumulative films were produced (Application Examples 38-41). In this case, approximately 1-10M of

1,2-epoxypropane (No. 43) was dissolved in the aqueous phase, and dispersion of the guest molecule in the vapor-phase side in the water was prevented. Methods used for recording, playback, and erasure, and the results obtained, were the same as in Application Example 28.

Also, when acetone and ethylenimine (No. 44) were used as the guest molecules, similar results were obtained. (Application Examples 42 and 43)

# Application Examples 44-47

Recording medium that utilizes sublimation of the guest molecule (4)

For the host molecules, compounds indicated by Nos. 49-52 were used, and for the guest molecules, methyl bromide, No. 48 was used. Recording media having recording layers comprised of complex monomolecular films and complex monomolecular cumulative films were produced as in Application Example 26. Methods used for recording, playback, and erasure, and the results obtained, were the same as in Application Example 28.

# Application Examples 48-54

Recording medium that utilizes sublimation of the guest molecule (5)

For the host molecules, compounds indicated by No. 53 were used, and for the guest molecules, compounds indicated by

Nos. 42-48 were used. A complex monomolecular film and complex monomolecular cumulative films with 3, 5, and 9 layers were produced. The method used for production of said films varied slightly depending on the type of guest molecule used, and the methods described in Application Examples 26-43 were used. Total exposure was performed for the above-mentioned complex monomolecular film and complex monomolecular cumulative films with a high-pressure mercury lamp, polymerization of the host molecule was carried out, and recording media were produced.

Methods used for recording, playback, and erasure, and the results obtained, were the same as in Application Example 26 or Application Example 28. According to the above-mentioned method, adhesion of the host molecule is higher than that of Application Examples 26-43. As a result, the chemical strength of the recording medium is increased accordingly, and it was discovered that repeated application can be increased to at least 100 times.

Table I

	基本价格。	-0
Na. 43	No.10	m = 9 , a = 2
Na.50	No. 25	Z=COOH, a = 2
No.51	No.15	m = 9 , n = 2
No.52	No.30	Z - C O O H , a = 4
No.53	Na. 7	m = 8 . n = 8

Key: 1 Base skeleton

# Brief explanation of the figures

Figures 1-3 show vertical cross section diagrams used for explanation of application examples of the recording medium of the present invention. Figure 1 shows the recording process, Figure 2 shows the playback process, and Figure 3 shows the erasure process, respectively. Figures 4-5 are explanatory diagrams that show the state of the enclosure complex of the present invention at the aqueous phase interface.

- 1...Host molecule
- 2...Guest molecule
- 3...Hydrophilic group
- 4...Long-chain alkyl group
- 5...Base
- 6...X-ray
- 7...Dimer

- 8...Visible light
- 9...Ultraviolet [radiation]
- 10, 11...Enclosure complex
- 12, 13...Enclosed complex
- 14...Long-chain fatty acid
- 15...Hydrophobic group
- 16...Aqueous phase

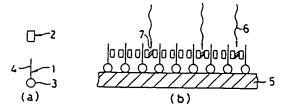


Figure 1

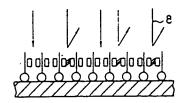


Figure 2

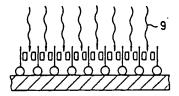


Figure 3

# Figure 4

Figure 5

# ⑫ 公 開 特 許 公 報 (A) 昭60-239743

gint Cl.	識別記号	庁内整理番号		多公開	昭和60年(	198	5)11月28日
G 03 C 1/72		8205 - 2 H					
B 41 M 5/26		7447 — 2 H					
G 11 B 7/24		A = 8421 = 5D	審査請求	未請求	発明の数	1	(全14頁)

8発明の名称 記録媒体

②特 顧 昭59-95581

会出 随 昭59(1984)5月15日

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#### 明 盟

# 二克明の名称

足足进步

# 2.特許請求の英国

その分子内に製木性部位、緑木性部位及び包皮 語位を有するホスト分子と就ホスト分子に包皮されるゲスト分子とからなる包皮値体の単分子膜又 は甲分子層異種類を組体上に形成して記録層と し、前記ホスト分子とゲスト分子の値体形成比が 実質的に子モル比ではないことを特徴とする記録 ば4。

#### 2. 兌明の詳細な説明

#### (1) 共4分野

本発明は、包接競体の単分子額、乃至単分子層 実権限の化学変化若しくは物理変化を利用して起 など行なう記録媒体に関する。

# (2) 肾质技术

- 従来、有限化合物を記録暦とする記録媒体としては様々のものが知られている。

別えば、 有機化合物を薄膜にして記録層として.

用いる光記無理体については、例えば特別昭 56-16948号公曜、特別昭58 -125246号公提にも開示されている。いずれも有機色溝を記録層とし、レーザビームにより記録再生を行なうレーザ記録 近体に関するものである。特に、特別昭 53-125246 号公曜に開示された媒体は、

#### ~ 般式 ( I )

で 長わされるシアニン系色素の再膜を記録層とする ものである。(I)式で汲わされるシアニン系 色素溶液を回転性布機などを用いて、1300人以下 の厚さ、例えば約 300人の厚さにプラスチックを 成上に性布し重要を形成する。膜内の分子分布を 向がランダムであると、光照射に伴って膜内で光 の数乱が生じ、微視的にみた場合る光照射の度に 生ずる化学反応の度合が異なってくる。 モニ ご はば体としては、膜内の分子分布、配向が一はに なっていることが望ましく、またできる鬼り競挙 が多いことが、記録の高密度化のために 費請される。 しかしながら、中た品による場合、 競挙においては 303人 程度 が服 界であり、 競内の分子分の 一般日がテングルであることは解決しがたいことであった。

シフストは料の一つとして元最子効率が大でかっぽれた解案力を有するものとして現実されていたファセチレン化自物異種関が、レジスト材料のみならず、薄膜電気一光学デバイス、電気一音響デバイス下にも応用されることが、特別昭56-42223号公服、特別昭56-43220号の根などに示されている。

を昨においては、ファセチンン化合物異複膜の 製造力広の改良について特別第58-111023 号公屋 にふされている。かかる発明にて製造された落板 しのファセチンン化合物異複膜は紫外線を照射す ることにより重合させてファセチンン化合物重合 体積を作り、成はマスキングして紫外線を照射し 部分的に至合させ、果重合部分を検上して辺形を かり、飛線光学デバイスや集積回路基子として使 出される.

しから、これらはいずれらプアセトン。 化自物 に限るものであり、連貫光でデバイスとして使用するときに、一度記録したものの原因の可能性については述べられていない。

一方、上古文点を解決すべく、分子内に提示法、確求基及び少なくとも1個の不塑和結合を4する1種類の光重合性モノマーの単分子型又は甲分子層異種膜を基板上に形成して記録層としたことを特徴とする。反復使用可能な光記録媒体が特別到58-130332 号の光記録媒体に示されている。

これらのジアセチレン化合物果被製にしても、 光重合性オレフィンモノマーの単分子設置しては 中分子層異確疑にしても、光反応性化合物に製水 基、破水基を導入して、直接基板上に担許させる 製法を採用している。浸って、種々の破垢性設定 簡単に非製することが困難なのに加えて、製水 基、硬水基の導入に伴う光反応性の低下の恐れが あった。更には、非常に高度な高密度記録を行う 際に重要となる、製造内の分子配向の翻譯につい

# ても、他ので複雑な透りが要求される問題があった。 た。

かかる従来例の欠点を解析し、1)各種の破垢性 限を比較的簡単に作製する方法、2)その際、破垢 力分子の持つ各種硬能が、薄膜化した場合に於い ても、最大力しくは底下されることなく是現する はに酸化する方法、逆には、3)上記の薄膜化に対 いて、特別な操作を行うことなしに、緩構場分子 が製力内向に対して、高度の秩序構造を持って 配向される方法を種々使計した結果、本是明を成 すべ至った。以、かかる成別法を用いて高量に 提供できるに至った。

#### (3) 発明の開示

本文明の目的は、外因により分子単位での化学 また若しくは物理変化を起こす様な高密度記録機 体を提供することにある。

また、この様な分子単位での局密度記録を行う のに関して生まな出手となる遺体面内での分子化 点に関して、従来例よりも元素な遺体を提供する ことにある。更には、上述記録媒体を製造するに 当って、比較的層型な操作変更により、ほ々な性 質を有する媒体を提供することにある。

本発明の上記目的は、以下の次発明によって追 送される。

その分子内に収水性部位、硬水性部位及び他分子との包度が可能な部位(包接部位)を有する分子(ポスト分子)と減ポスト分子に包接される別様の分子(ゲスト分子)とからなる包接領体の単分子競又は単分子層累積膜を担体上に形成して記録層とし、前記ポスト分子とゲスト分子の遺体形法比が実質的に電子モル比でないことを特殊とする記録媒体。

水発明の記録層を構成する物質は、分子内に製 水性器位、磁水性器位及び他分子との包度が可能 な器位を少なく共1ヶ所有する分子 (これを示え ト分子と呼ぶ)とはホスト分子に包度される消量 の分子 (これをゲスト分子と呼ぶ)の二種の分子 からなる。かかるホスト分子とゲスト分子とから なる包度編集の集分子順、乃至集分子層異質質を

# **Best Available Copy**

- - 15衛星80-259743(3)

日本とにも送することにより、本を用の記録選集 ごも近される。但し、これら、精質の分子の内、 ごちらか一方、石しくは、内方が、光、粉、電 窓、盆気子のが選により、化で変化者しくは物理 変化を起こすことが必要である。即ち、本意明に 於ける記録選集は、前述の化学変化や物理変化を 利用して記録を行なう。

本定明に用いられるホスト分子としては、上述 のごく、分子内の適当な位置に現水性器位、確水 性器位及び少なく共主ヶ所の地種分子との包接器 体を形成可能な器位を有し、デスト分子と定質的 に下モル比でない包接路体を形成する分子であれ ば立く使用することができる。分子内に関水性器 位の確永性器位を形成し件る構成要素としては、

一句に広く切られている名籍の製水基や破水基等が代表的なものとして挙げられる。 改種分子との 包接諸体を形成し得る器位は、水酸基、 カルボニ ル基、 カルボキンル基、エステル基、アミノ基、 ニミノル基、チェアルコール基、イミノ基等の導 入によって形成される。このようなポスト分子 と、一般に「ロニー(ロコマルされる水解薬を持

つたスト分子を出さして、山どに具体的に説明で

$$R_1 \longrightarrow R_2 \qquad (CC = 1)$$

(ここで、X+H または気形である。)

すなわち、分子内に現水性部位および硬水性部位を有するとは、例えば上式に於いて利。語及び形。語の何れか一方に現水性部位が存在し、地方に設水性部位が存在し、地方に設水性部位が存在するか、利部及び形。語が両部以外の部との関係に於いて共に現水性、石しくは破水性をボナことを言う。利部及び、利部の構造に関して、破水性部位を導入する場合には特に没有原子数 5~30の長期アルギル基が、又現水性語位を導入する場合には特に没有原子数 1~10の脂肪酸が望ましい。

★之明に於けるポスト分子を更に其体的に示せば、ファモナンシジオール調導体 (知.7~知.12、他.22 ~ 知.27)、ハイドロギノン調導体 (他.23 ~ 知.13) 不が利用し得るものとして挙げられる。両、以下の例における ニ、ニは、正の監査を、乙は、・CHyまたは、・CCOR と、おは、・心臓を水すものとする。

- (ステセチシンフェール34番4の例) 16.7

No. 8

No. 9

$$CH_{5} - (CH_{7})_{ab} - O \longleftrightarrow C - C = C - C = C - C \longleftrightarrow O - O - (CH_{7})_{a} - COOH$$

$$OH \qquad OH$$

$$30 \ge m + n \ge 5, \quad n \ge 1$$

No. 10

No. 11

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30 ≥ n + n ≥ 5. s ≥ 0

# (ハイドロキノン誘導体の例)

 $30 \ge m + n \ge 13$ ,  $n \ge 0$ 

#### No. 14

# (ロアセチレンロオール誘導体の例)

№. 22

No. 24

$$Z - (CH_1)_a - O - \bigcirc - \bigcap_{\stackrel{\cdot}{O}} - C = C - C = C - C = C - \bigcirc - O - (CH_1)_a - Z$$

$$30 \ge a \ge 1$$

No. 25

30≥+ +: ≥3, :≥3

30 ≥ a ≥ 1

No. 26

$$Z - (CH_t)_b - \bigcirc - \stackrel{H}{\overset{!}{\overset{!}{\text{C}}}} - C \equiv C - C \equiv C - \stackrel{!}{\overset{!}{\text{C}}} - \bigcirc - (CH_t)_b - Z$$

30 ≥ n ≥ 1

No. 27

$$Z - (CH_t)_a - \bigcirc - \stackrel{?b}{\bigcirc} - \stackrel{?b}{\bigcirc} - C = C - C = C - \stackrel{?b}{\bigcirc} - (CH_t)_a - Z$$

30 ≥ a ≥ 1

$$z-(CH_1)_a$$
 OH OH OH

30 ≥ n ≥ 5

No. 29

30 ≥ a ≥ 1

No. 30

$$Z-(CH_1)_a$$
 OH OH OH

30 ≥ a ≥ 1

化州名示士。

(1) デスト分子の二量化反応を用いた元記録媒体に利用し得るデスト分子の具体例としては、オンフィン化合物(No.31 ~ No.34)、フォンフィン化合物(No.35 ~ No.38)、アントラセン誘導の(No.33)、2-アミノピリフエウム(No.41)で、

⇒ 1年げたた合物はナストの子に長期アルモル 本で長期カルボン維等を置換させて観示性や確求 性を導入した点を除けばそれ自体低地の化合物で あり、又、長期アルモル基等で作動されていない ボスト分子が、様々のデスト分子と結構性の包接 計体を形成する点に関しても、日本化学会話物、2 233頁-242頁(1383年)に述べられている。

これらポスト分子と包度遺体を作り得るデスト分子としては、一般に、ポスト分子と強い永満結構を形成し得る分子が望ましい。 従って、先に基をへた かく、ポスト分子が包接部位として、アルルデスト分子として、アルルデモン、アミン、アミン、アスト分子として、アルルデーとして、アルーンを指して、デスト分子として、アルーンに存物、近いはポー電子系と遺体が通過である。 何れにせよ、形成される分子が遺伝の電形成職能を示す構造を有する分子が遺伝れる。

二で、各種破垢剤に利用可能なゲスト分子の具

〔オレフィン化合物の例〕

No. 31

$$\begin{array}{c}
X \\
CH = CH - C - R
\end{array}$$

$$\begin{array}{c}
(X = -H, -0 - CH_1, -P - CH_1, R = -H, -C_1H_1, -OH_1, -OCH_1)
\end{array}$$

№. 32

No. 33

NC-CH-CH-CN

No. 34

 $R_1OOC-CH=CH-COOR_1$  (  $R_1=R_2=CH_3$  &  $R_3=CH_3$  ,  $R_3=H$  )

( ロオレフィン化合物の例 )

№. 35

Ar'-CH=CH-Ar-CH=CH-Ar'

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$$(Ar = -\sqrt[3]{-}$$
 の場合は、 $Ar' = \sqrt[3]{-}$  、  $\sqrt[3]{-}$  、

No. 36

O
(R-C-CH=CH), Ar
(Ar = -〇) の場合は、R=HO-, CH<sub>1</sub>O-,
C<sub>1</sub>H<sub>1</sub>O-, 〇-O-, NH<sub>1</sub>-, O<sub>1</sub>N-〇)-,
Ar = -〇) の場合は、R=CH<sub>1</sub>O-)

%. 37

CN

CN

R-CH=CH-O→CH=C-R (R=-COOCH, -COOC, H<sub>1</sub>)

о R-CH=CH-C-CH=CH-R (R=C<sub>6</sub>H<sub>6</sub>-,-соосн<sub>6</sub>)

No. 38

ベンゼン (No. 45)、ジニコルメタン、アロロオンムなどの塩化物 (No. 46)、No. 17 、 単位です でなどの塩化物 (No. 48)等。

$$N_0$$
, 12  $R = C + R$   $(R = -CH_1, -C_1H_1)$ 

No. 45

No. 46 CH, C1,

No. 47 CHC13

No. 45 CH, Br

(アントラモン許事年の例)

No. 39

$$R = CH_1^2 \cdot CHO^2 \cdot -COOC_1H_1 \cdot 3r^2$$

(アクリジニウム氏導体の例)

No. 40

$$\begin{array}{c} R \\ \downarrow \\ \downarrow \\ X^{-} \end{array} \cdot X^{-} \qquad (R = -H , -CH_{1} , -C_{1}H_{1} , \\ X^{-} = I^{-} , 3r^{-} , C1^{-} ) \end{array}$$

(2-アミノビリジニウム)

No. 41

$$X^{-} = C1^{-}, 3r^{-}, 1^{-}$$

(2) グスト分子の昇華を利用した記録表体に利用し得るグスト分子の具体例としては、 ケトン(No. 42)、1,2-エポキシブロペンなどのエポキシド(No. 43)、エチレンイミン(No. 44)、

<del>\*\*\*</del>

No. 4 6 GH, G1 ,

No. 4 2 0 11 0

- \* # 1 -> 1 -> .-

このようなポスト分子およびゲスト会員を発展を作品をおよる日本の単分子類または単分子層を提展を発発しては、例えば L. Langenuir らの開発した。のでは、例えば L. Langenuir らの開発した。のでは、例えば L. Langenuir らの を発した。 13 出は、例えば L. Langenuir らの を発しては、例えば L. Langenuir らの を発しては、例えば L. Langenuir らの を発しては、例えば L. Langenuir らいる。 13 出は C. Langenuir らいる。 13 出ば L. Langenuir らいる。 13 出ば L. Langenuir らいる は R. Langenuir らいる と を 作成 と 作成 L. Langenuir らいる と 作成 L. Langenuir らいる と 作成 L. Langenuir らいる と で L. Langenuir らいる L. Langenuir らい しゅう L. Langenuir らい しゃ Langenuir らいる L. Langenuir らい しゅう L. Langenuir らい しゃ Langenuir らい しゃ L. Langenuir らい しゃ Langenuir らい しゃ Langenuir らい しゅう L. Langenuir らい しゃ Langenuir らい Langenuir らい しゃ Langenuir らい しゃ

4、大大津思复集の法。

 $\square$  A = K T

がようとう、「気体質」となる。ここと、名はデルノマン変数、「は絶対程度である。 Aをと分かさまずれば分子間相互が用が強まり上次定盟体ののでは、数値模(または個体膜)」となる。 数値模はがライスのなどの様々の材質や形式を有する。この方法を用いて、本見明のデスト分子を包度するエスととの形式の単分子膜と呼ぶことなる。 たい ない はな分子層を基礎の 具体的 なをかけることでは、例えば以下に示すA~Eの5法を挙げることができる。

「A)目的とする包度強体のポスト分子とデスト分子とを前別にお解し、これを末相上に展開させて包度循体を競状に折出させる。この場合、ポスト分子の構造がNo.11-No.15に示したような分子の出版に数水性器((カルボキンル集)と最末性器((アルキル集)を併与するものであれば、末相上に手出する包度循係はゲスト分子の要求性およ

び後来性のいからにかかわらず、ポステ分子の製 を性温度を水相に向けた状態で利用上に展開す る。一方、ポステ分子が約3.15・約3.30 に示した 通道をとる場合、分子の再編が緩水性部位のみ 通波される 2008 は、水相上に新加する部位 はは、ゲスト分子の製水性部位を水相に向けた男 分子の調 編が 製水性部位のみで 構成 される 2008 では水相上に形成される密度 第4位 に スト分子の製水性部位のみで 構成 される 2008 では水相上に形成される密度 第4位 に スト分子の製水性部位を水相に向けた男子図に スト分子の製水性部位を水相に向けた男子図に

体上に移しとられる。単葉体分子競は以上で製造されるが、単葉体分子層異複数は前型の連作を繰り返すことにより所望の異複度の単鏡体分子層異 は繋が形成される。

甲蒲体分子暦を担体上に移すには、 上近した草 兵役せき仏の他、 水平付着法、回転円 療法などの 万正による。水平付着法は担保を水面に水平に最 触させて移しとる方法で、回転円筒法は、円貨型 の担保を水面とを回転させて単雄体分子層を退体 表面に移しとる方法である。前途した垂直後せき 以では、 表面が 現水性である単体を水面を模切る 万海に水中から引き上げるとホスト分子の製水基 が担体側に向いた単語体分子層が固体上に形成さ れる。前点のように担体を上下させると、各行程 ごこにしはずつ単語体分子層が後み重なってい く。波蘭分子の向きが引上げ行程と提せき行程で 這になるので、この方法によるとも層間はポスト 分子の製水茶と製水塔、ホスト分子の硬水茶と硬 木屋が向かいむうY型機が形成される。それに対 し、水平は石法は、 担体を水道に水平に炭熱させ て移しとる方法で、ホスト分子の確求基が担体係に向いた単端体分子層が担体上に形成される。この方法では、果扱しても、成践分子の向きの交代はなく全ての層において、確求基が担体側に向いた果 型膜が形成される。反対に全ての層において限水路が担体側に向いた果被膜は乙型膜と呼ばれる。

回転円額法は、円額型の組体を水面上を回転させて単分子層を担体表面に移しとる方法である。 単分子層を担体上に移す方法は、これらに受けた 単体上に移す方法は、これらに受けた のではなく、大面積組体を用いる時には、 があるかけではなり、大面積単を押し出している。 はなロールから水相中に固体を押し出した。 はないではない。 はないであり、 はないできる。 はないできる。

以上の実践過程に於いて援助質の面内方向の配向性制御は従来、主として表面圧の制御に従って まされていた訳であるが、援助質が会産単純な構造の化合物、例えば食道脂肪競等の場合を依さ、 品い秩序性を得ることは緩めて困難であった。尽 まるで、高い民活性を持つ費を比較的難像に用ることができる。 25 月上に包接動体が異なられていることができる。 25 月上に包接動体が異なられているので、大利上に包接動体が異なられている。 27 月子 インスト分子 インスト分子 インストカイン アストカイン アストカイン 大手 のみが破壊性を持って、対する。 ストラインののので、変化性をはない。 26 月 の 表 不 の で の 変 不 成 の 多 の ないので、 変 化 に な の 変 不 は 他 こ ない。

- [18] 水岩性をボナデスト分子を水相に溶解させる。 かに示スト分子を容別に容解せしめてこれを 本用にに誘閉させる。この作例昨にポスト分子 ー デスト分子間で包接着体形成が行われて酸状に析 四する。ポスト分子とデスト分子の組み合わせ及 ジンドの実験操作については (A) に示した方法 に挙ずる。
- 【C】 おお作を小すゲスト分子を氷用にお解させ

も、次に、目的でする出版議場のデストが子とデオニの子とを用品に発見 させて出版議場を構びに新出させる。デスト分子 とサスト分子の組み合わせ及びはその実践操作に ついては「A」に示した方法に集ずる。

- (E) 密閉系の装置を用いて気相偏、即ち装置内の 空間をデスト分子ガス雰囲気とする。 次に目的と する 包度錯体のポスト分子とデスト分子とを 命詞 に 前解し、 これを末相上に展開させて包度錯体を 類 状に 析出させる。 ポスト分子とデスト分子の組 み合わせ及び以下の変膜操作については、 { A }

におした方法に挙ずる。

上近の方法によって利体上に形成される血菌体 分子競及び重菌体分子層異種膜は高密度でしから 高度の以序性を有しており、これらの膜で記録層 を構成することによって、包接菌体の機能に応じ てた記録、熱的記録、電気的記録あるいは磁気的 記録等の可能な高密度で高層像度の記録機能を有 する記録媒体を得ることができる。

り 決した 単額 体分子競及び単語体分子 無異疑説 を記録媒体の記録 層として用いる場合以下に示す 様に各種の記録法が考えられる。

1. デスト分子の光二量化反応を用いた光記制進 4. 別えばホスト分子に No. 7~15、 No. 22~30 の何れかと、 No. 31·38 等の光二量性二重結合を 有するデスト分子とを組み合わせるとホスト分子 対ゲスト分子の組成比 (mol 比) が 1 : 2 の 包接 値体が形成される。 この単端体分子 間、 若しく は、 単語体分子層 異複製にあるパターンに従って ガンマ道、 X線、 需外値など重合に必要なエネル ギーを供給しうる光を照射すると照射 器位におい て耳点に示すようにゲスト分子間で二量化反応が おこる。

記録された情報の読み取りは例えば可見光の理 材によって行なう。すなわち、重合によって単量 事時の共会系が増れるので、可視光の限収度及よるでをきたす。 最大限収度及は機能投資とシットであって、限収スペットル変化を提及とることにより有限の再生が行なわれる(男2段)。

1量体はシクロプタン環に基づく、数長270mm の限収を持つが、この数長270mm の無外光を開射することによって三量体は元の単量体ニカチに及る。従って一度記録された情報の練去が可能とな 三. (男子以)

なお光 、量性のデストガイとしてアントラモン 計事体 No.33の超さ化分物を用いるあらできる。 この場合光三量化反応は浮式に従って進行する。

ス、ホスト分子として No.7 を用いた場合には、X線、ガンマ線、常外線等の重合に必要なエネルギーを供給し得る光を照射すると、無射器位に於いてア北に示す様にホスト分子間で重合がおこり、ポリンアセチレンが形成される。

送って、 収益体分子競差しくは単値体分子層異 技限に全面電光することにより、 高板との付着力 を残磨的に増大せしめることが可能である。 特に 耐要品(耐容剤)性が増大する。 かかる。 全面選 光により、 ゲスト分子が光二量性を示す場合には ゲスト分子も、 二重化してしまうが、 これを光記 量性体として用いる際には、 前述例とは連にバ ターンに従ってシクロブタン環の吸収 数長に等しい 改長の光 (紫外光)を照射して解重合させることにより記録乃至表示が出来る訳である。

当上述べた光記疑媒体に於いて腹厚は、特に 130 ~3000人のものが好ましい。

2. アスト分子の昇重を利用した記録媒体

別えばホスト分子として No.7~15, No.22 の 同れかと、 No.42~48等のゲスト分子を組合わせると、ホスト分子対ゲスト分子の組成比(mol 比)が1:2の包接論体が形成される。この単語 体分子膜 若しくは単譜体分子層 累積 間にあるパターンに従ってこれらゲスト分子が包接論体より 解離して気化するに十分 なエネルギーを与する シーザ光や電子維等を照射すると非照射部はたい なては、ゲスト分子はホスト分子に包接されたままであるので上記パターンに従った記録が成され

記録された機能の読み取りは、ゲスト分子として No.42、を用いた場合にはこれらの化合物が持つカルボニル基に基づく無外光吸収の有無を読み

こうことのようなものも、スート・かんかまり娘。 思幹前後の題の構造を色をシュリーンシルにより 読み数なこともでき、この存在は、ゲスト介すと シで No.12~18を用いた場合におりめである。 3. Ya.42を含む但論体分子雙乃を申請体分子層 吳陵曆 & Se. ZaB. C4S字の光導電体層上に形成す ることにより但接着は誰とデスト分子のみの語位 との技术度の点を電気的に読み取ることも可能で

ぶこの記録媒体に於いて限度は、特に(8)~ 1999月のものが好ましい。

これら成績方法はその展理からも分る面り、実 不に履易な方法であり、正記のような優れた記録 破迹を有する記録媒体を送コストで選供すること ジできる.

みと近べた。 水発明における単値体分子膜また は単議体分子異議膜を形成する担体は特に限定さ れないが、担体表面に界面括性物質が付着してい ると、単領体分子層を水道から移しとる野に、血 請体分子膜が乱れ良好な性遺体分子膜はたは単語

体分子無関係要のできないので非体表面が原産な ちのを使用する必要がある。使用することのでき も単位の例としては、ガラス、アントニウムなど の変異、プラストップ、セラミックなどが挙げら

担体上の単語体分子規または単語体分子層黒積 設は、上分に強く固定されており貫体からの計 集、到済を生じることはほどんどないが、付着力 を強化する目的で担体と単語体分子雙または単語 体分子層異様膜の間に接着層を設けることもでき る。さらに推議体分子無形成奏作例えば水相の水 長イオン濃度、イオン種、水温、担体上げ下げ速 渡あるいは表面圧の選択等によって付着力を強化 することもできる.

単分子級または単分子歴異種膜の上に保護膜を 設けることは、単分子競または単分子層度接頭の 化学的安定性を向上させるためには、肝ましいこ とてあるが、成股分子の選択によって保護機能設 けても設けなくてもよい。

以下に本発明の実施例を示して更に具体的に設

男する。 No.49~ No.53の化合物は、刃1長に水・ T.

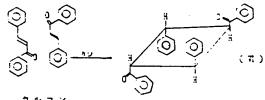
#### TM #4 1

デスト分子の光二量化反応を用いた光記盤媒体 (1)

ナスト分子として No.47×Rexte のファセチレ オンジオールと、ゲスト分子としてカルコンをモ ルに1:2の料介でクロロホルムにおかした後、 pH6.5 、 塩化カドミウム濃度 4 × 10 \* M の 水相上 に展別させた。 毎年のクロロホルムを広党隊上 文、表面圧を35dynes/cmまで高めて、包接競体を 設状に折出させた。この後、表面圧を一定に保ち ながら、表面が十分に復身で観水性となっている ガラス落板を上下速度7cm/mim にて水面を横切る 万向に静かに上下させ、単議体分子膜を落板上に 移し取り、単語体分子膜及び3,5,9,15,19 語に異独した単語体分子層異複觀を記録層とす る尤記録媒体を製造した。この異種行程に於い て 及仮を 水相から引きあげる 都度に、 30分間以上 **以置して、 灰板に半石している水分を及免除上し** 

た。なお成務装置としては、英国 Jagce社製の Lassauir-Trough4を使用した。

作成した光記量媒体にパターンに従って、X線 思射を行い、武司に示すゲスト分子の二量化反応 を行ない情報を記録した。分子オーダーの高密度 記録が可能であった。



カルコン

記録の再生はゲスト分子の二量化に伴う被長 330元=~ 420元=付近の吸収変化を読み取る事によ り行った。次いで改長 270 mm の無外光を 1 時間 思射したところ、解重合がおこり、記録が商去が された.

#### 灵遍州 2~12

実施到1のカルコンの代わりにゲスト分子とも

て (10.31~ (10.33の在自動を用いた場合を消耗の 結果を得た。 (実施制 1~1)

ス、デスト分子をカルコノとし、ホスト分子を Mc.53~ Mo.52とした場合にも、実施別1と同様、光に映る記録、再生、更には、記録の用方が 可能であった。(実施別10~12)

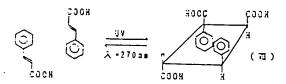
#### 宝着图13~26

デスト分子の光二量化反応を用いた光記量媒体 (2)

実施到1~12で述べた各元記録媒体を先づ高に 水銀灯により全面露光せしめて、全てのゲスト分 テを二度化した。かかる媒体に二層化に付ってを はされたシクロブタン母の吸収極大に相関する。 を27つに 対近の無外光をパターン状に應射がデオー スト分子を解析のし情報を記録した。分子、 グーの記録が可能であった。記録の再生は、テー グラテの解析のに伴う設長 180~420m 付近の展示 で変化を読み取る事により行った。更に再び 水銀灯を用いて上記録媒体を全面露光することに より、記録を前上、即ち、全てのゲスト分子を より、記録を前上、即ち、全てのゲスト分子 最化することが可能であることを確認した。

#### 宝鬼到25

デスト分子の光二量化反応を用いた光型超速体(1)



記録の再生は、二量化したゲスト分子の解重合

に作う数長380~420 math近の勢収度化を設み取る名により行った。

更に再び高圧水銀灯を用いて上記量機体を全面 選先することにより記量を消去することが可能で あることを確認した。なお一度高用水銀灯で全面 選先した本記量機体を、アルコール中に約30秒間 浸漉した後、上記方法により情報の記量/再生を 行ったが、特に問題点はなかった。即ち、示スト 分子を重合させる事によりは記量機体の化学的強 度が大となることが確認された。

#### 文集到26.27

ボスト分子として Na.53のジアセチンンジオール、デスト分子としてアントラアルデェドをモルニ 1:2の割合でクロロホルムに紹かし、実施到 1 と同様に設作により単編体分子機及びこれを5,9,15,31層に関議した単編体分子層異種機を記録器とする光記録媒体を製品した。

作成した光記録媒体にパターンに従ってX線機 射を行ない、式(音)に示すゲスト分子の二量化 気心を行ない情報を記録した。分子オーダーの記 はが可能であった。記録の再生はゲスト分子の二量化に伴う被長370~ 390mm付近の吸収変化を読み取る事により行った。次いで、放長 313mmの無馬光を1時間照射したところ解重合が起こり、記録の消去が可能であることを、確かめた。

No.41のアントラセン誘導体を用いた場合にも 河様の結果を得た。(実施例27)

### **灵地粥28**

デスト分子の昇車を利用した記録媒体(1)

ホスト分子として、 No.49のジアセチレンジオールをクロロホルムに容かした後、pH6.5 、 塩化カドミウム濃度 4 × 10 \* Mの水相上に長関された。 存態のクロロホルムを原発除去させた後、 元 ス相側をアセトンで飽和させた。このアセトンで開気下、 表面圧を35dynes/nmにまで高めて包装を発展を開伏に折出させた後、 気相側のアセトン 表面圧をで気着しくは窒素で震後した。次いで、 表面圧を 不定に保 5 ながら、表面が十分に積準なガラス 高板を上下速度2cm/min で水面を表切る方向に動かに上下させ、 単端体分子膜を高板上に移しとり、

申請4分子製及び3、5、9、15、13、43、63、63、 11層に関係した申請4分子層関係要を記録層とす る記録媒体を製造した。この関係行程に於いて、 基故を末相から引き上げる環境に30分間は自改 置して基底に付着している未分を再発除上した。 定別装置としては、美容Jorce 化製のLanguar でTrough 4 を使用した。

受能ガスシーチスはあか建シーチを用いて作成した記録後はにパターンに従ってシーチ光を照射したことろ、照射器(なだけゲスト分子、即ちアスペンの分子が、気化株長され、その部分の吸収の記録で、カル性度 (人 max+280mm)が減少し、当場でおおりが減少し、当場である。 カーダークーの記録が明定であった。 このは記録媒体をアセトン気度中に1年あった。 このは記録媒体をアセトンが包接され、記録が前去されるに共同ジアセトンが包接され、記録が前去されるに共同ジアセトンが包接され、記録が前去されるに共同のプロセスは少なくとも数と同の使用に耐え、

以連続用が可能であることを確認した。

#### **采集到33~31**

実施計23のデストッチ No.40の代わりに No.50 ~ No.50を用いた場合にも実施到23と同様の結果 が得られた。

#### 定编到32~37

デスト分子の昇車を利用した記載媒体(2)

ホスト分子として No. 43~ No. 52を掛い、フロコボルムにおかした後、286.5、塩化カドミウム温度 4 × 10 \* Mの水相上に展開させた。この際、系の気相関をクロロボルムがほぼ気和させた。 ののほ (約5分)、表面にを35dynes/cmにまののであって(約5分)、表面にを35dynes/cmにまののであって包度遺体を顕伏に折出させた後、気相側のクロコボルムを定気、右しくは窒素で置後したののでは、ある近年を一定に保ちながら表面が上分に流をいて、表面圧を一定に保ちながら表面が上分に流を扱って、表面圧を上下速度、2cm/min にて不振りる方向に静かに上下させ、単鏡体分子膜を振りる方向に静かに上下させ、単鏡体分子膜を展した単鏡体分子層関係を記憶を記憶に対した単鏡体分子層関係を記憶

とする記録媒体を製造した。

では水外線レーザを用いて作成した記録媒体にパターンに従ってレーザ光を照射したところ、照射器位だけ、ゲスト分子、四ちクローボルムが、気化除去され記録が成された。分子エーブーの記録が可能であった。このゲストンテカコス分の除去に作う競の形状変化をシュリーレン法を用いて、該記録媒体をクロロボルム分子が可能を立ち、クロロボルム分子が可能であった。 記録が消去されると同時に再記録のプロセスは、とち数十回の使用に耐え、反復使用が可能であることを確認した。

なおデスト分子及び展開母蝶として、ペンセン (No.45、実施例36)、ジクロルメタン(No.46、実 海例37) を用いた場合にち阿様の結果を得た。

### 灵集到38~43

デスト分子の昇度を利用した記録媒体(3)

ポスト分子として Mo.49~ Mo.52、ゲスト分子

として1.2-ニポキンプロパン(NO.41)を用いて実施例 26と同様にして単菌体分子膜乃定、単菌体分子 問張核膜を記録器とする記録媒体を製造した(実施例 38~41)。この際、予め太相郷に1.2-エポキシプロパン(No.43)を 1~10 M 程度 容解させて、気相側のゲスト分子が、水中に拡散するのを防止した。情報の記録、再生、及び消去の方法並びに結果は実施例 28と同様であった。

なお、ゲスト分子としてアセトン、エチレンイミン(No.44) を用いた場合も同様の結果を得た。
( 実施例 (2~(3) 。

#### 定路到11~17

ゲスト分子の昇草を利用した記録媒体(4)

ホスト分子として No. 43~ No. 52、ゲスト分子として臭化メチル No. 48を用いて実施例 26と同様にして単語体分子類乃至単語体分子層異種膜を記録器とする記録媒体を製造した。排程の記録、再生及び消去の方法をびに結果は実施例 28と同様であった。

#### 灵越到48~54

# デスト分子の基準を利用した記録媒体(5)

ですとう子として No.53を用い、デストの子に No.42~ No.46を用いて中華体分子競技研を作成し ち、9番に異様した平静体分子競異技研を作成し た。この中域方法はデスト分子の種類によって、 石子集なり、実施到28~42に記した力法により作 成した。かかる単語体分子製乃至単語体分子無異 技機を高圧水銀灯を用いて全面鑑定してポスト分子を重合させて記録媒体を製造した。

市場の記録、再生、及び消去のアは並びに結果は、実施到26或いは実施到28を同様であった。本方はよよればポスト分子の基度付着力が、実施到26~42に比べて、増大する。そって記録進体の化了的強度が相対的に大となり、反復使用回数を少なくこち(33回まで増大できることがわかった。

ች ! ሕ

	苏上耸唱	
¥5.43	No.13	m = 9 . = = 2
Хэ. 50	No.25	Z • C J O H = 2
No.51	No.15	m = 9 , 1 = 2
Ма.52	No.30	2 · C O O H . a = 4
Чо.53	Мэ. 7	m = 8 . n = 8

#### 1. 図面の展界な説明

第13~第3回は、本発明に係る概能移動体の 実施例を説明する緩緩面図であり、各々、第1回 は無限場で記録を通程、第2回は再生過程、第3 回は消去過程を示しており、第4回~第5回は本 見明に張る回接遺体の水相上に於ける状態を説明 する説明図である。

1 --- ポスト分子 2 --- ゲスト分子

3 --- 最末性課位

4・・・ 長期アルギル諸位

5 --- 基板

6 · · · · X 14

7 --- 二量化器位 8 --- 可报光

9 --- 元外線

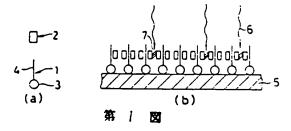
16. 11--- 包建器位

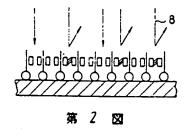
12. 13--- 被包括器位

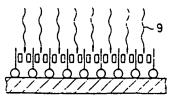
! (--- 長額脂肪酸器位

15--- 强水性部位

16--- 水相







第3四

